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# LA SOLAR INSTALLATION MANUAL

## IMPORTANT SAFETY INSTRUCTIONS

This manual contains important safety instructions for the Solar Photovoltaic Modules (hereafter referred to as "Modules") of LA SOLAR GROUP LLC (hereafter referred to as "LA SOLAR"). Installers should follow all safety precautions described in this guide as well as local codes when installing a Module.

Installing solar photovoltaic systems requires specialized skills and knowledge. Installation should only be performed by qualified personnel. Before installing a solar photovoltaic system, installers should familiarize themselves with its mechanical and electrical requirements. Keep this guide in a safe place for future reference and in case of sale or disposal of the Modules.

For any questions, please contact our Global Quality and Customer Service department for further information.

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## 1. INTRODUCTION

### Thank you for choosing LA SOLAR Modules!

This Installation Manual contains essential information for electrical and mechanical installation that you must know before handling, installing LA SOLAR Modules. This Manual also contains safety information you need to be familiar with. All the information described in this Manual is the intellectual property of LA SOLAR and is based on the technologies and experience that have been acquired and accumulated by LA SOLAR.

This Manual does not constitute a warranty, expressed or implied. LA SOLAR does not assume responsibility and expressly disclaims liability for loss, damage, or expense arising out of or in any way connected with installation, operation, use or maintenance of Modules. No responsibility is assumed by LA SOLAR for any infringement of patents or other rights of third parties that may result from use of Modules. LA SOLAR reserves the right to make changes to the product, specifications or installation manual without prior notice.

Failure to comply with the requirements listed in this manual will invalidate the Limited Warranty for Modules as provided by LA SOLAR at the same time of sale to the direct customer. Additional recommendations are provided to enhance safety practices and performance results. Please provide a copy of this manual to the PV system owner for their reference, and inform them of all relevant aspects of safety, operation, and maintenance.

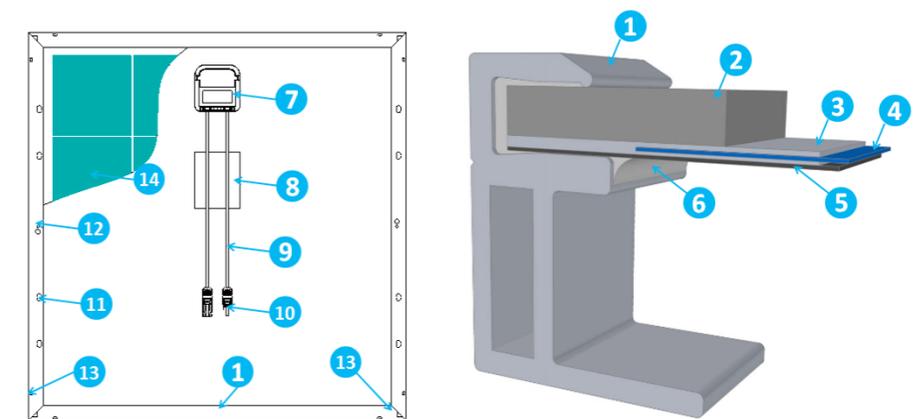
## 2. CODES AND REGULATIONS

The mechanical and electrical installation of PV systems should be performed in accordance with all applicable codes, including electrical codes, building codes and electric utility interconnect requirements. Such requirements may vary for mounting location, such as building rooftop or motor vehicle applications. Requirements may also vary with system voltage, and for DC or AC application. Contact local authorities for governing regulations.



## 3. GENERAL

**Figure 1** Modules components and cross-section of the laminated assembly



1. Aluminum Frame	2. Glass	3. Encapsulating EVA	4. Cell
5. Backsheet	6. Tape	7. Junction Box	8. Nameplate
9. Cable	10.Connector	11.Mounting hole	12.Grounding hole
13.Drainage holes	14.Cell		



### 3.1 Product Identification

Each module has two labels providing the following information:

1. Nameplate: describes the product type; Peak power, Max. power current, Max. power voltage, open circuit voltage, short circuit current, all as measured under standard test conditions; Certification marks, the maximum system voltage etc.
2. Barcode: each individual Module has a unique serial number. The serial number has 17 digits. The first 9 digits are the La Solar code, and the rest 8 digits are the panel code. It is permanently attached to the interior of the Modules and is visible from the top front of the Module. This barcode is inserted prior to laminating. In addition, you can find a same barcode beside the nameplate.

### 3.2 Conventional Safety

When Modules are mounted on rooftops, the roof must have a fire resistant covering. Rooftop PV systems should only be installed on rooftop that is capable of handling the additional weighted load of PV system components, including Modules, by a certified building specialist or engineer and have a formal structure of the complete analysis result.

For your safety, do not attempt to work on a rooftop until safety precautions have been identified and taken including without limitation fall protection measures, ladders or stairways, and personal protective equipment.

For your safety, do not install or handle Modules under adverse conditions, including without limitation strong or gusty winds, and wet or frosted roof surfaces.



### 3.3 Electrical Performance Safety

Photovoltaic Modules can produce DC electricity when exposed to light and therefore can produce an electrical shock or burn. DC voltage of 30 Volts or higher is potentially lethal.

Modules produce voltage even when not connected to an electrical circuit or load. Please use insulated tools and rubber gloves when working with Modules in sunlight.

Modules have no on/off switch. Modules can be rendered inoperative only by removing them from sunlight, or by fully covering their front surface with cloth, cardboard, or other completely opaque material, or by working with Modules face down on a smooth, flat surface.

In order to avoid arcs and electrical shock, please do not disconnect electrical connections under load. Faulty connections can also result in arcs and electrical shock. So please keep connectors dry and clean, and ensure that they are in proper working condition. Never insert metal objects into the connector, or modify them in any way in order to secure an electrical connection.

Reflection from snow or water can increase sunlight and therefore boost current and power. In addition, colder temperatures can substantially increase voltage and power.

If the glass or other material is damaged, please wear personal protection equipment and separated the Modules from the circuit.

Do not touch the Modules if they are wet, unless during the cleaning procedure. If you need to clean the modules, please follow the cleaning requirements mentioned in the manual.

Do not touch the wet connector without protecting yourself with personal protection equipment or rubber gloves.

Do not use mirrors or other magnifiers to concentrate sunlight onto the Modules.



### 3.4 Operating Safety

Do not open packages of LA SOLAR Modules during transportation and storing until they are ready to be installed.

At the same time please protect the package from damage. Do make the Pallets of Modules falling over directly.

Do not exceed the maximum height of pallets to be stacked, as indicated on the pallet packaging.

Store pallets in a ventilated, rain-proof and dry location until the Modules are ready to be unpacked.

Please follow <LA SOLAR Modules Un-Pack Instruction> to unpack the packages of Modules. Do not lift the Modules by grasping the Module's junction box or electrical cables under any condition.

Do not stand or step on the Modules.

Do not drop the Modules on another Module.

Do not place any heavy objects on the Modules to avoid damaging the glasses..

Be cautious when setting the Modules down on to a surface, especially on the corner of the Modules.

Inappropriate transportation and installation may break the Modules.

Do not attempt to disassemble the Modules, and do not remove any attached nameplates or components from the Modules.

Do not apply paint or adhesive to the Modules top surface.

To avoid damage to the backsheet, do not scratch or hit the backsheet.



Do not drill holes in the frame. This may compromise the frame strength and cause corrosion of the frame.

Do not scratch the anodized coating of the frame (except for grounding connection). It may cause corrosion of the frame or compromise the frame strength.

Do not attempt to repair the Modules with damaged glass or backsheet.

Work only under dry conditions, and use only dry tools. Do not handle Modules when they are wet unless wearing appropriate protective equipment.

When storing uninstalled Modules outdoor for any period of time, always cover the Modules and ensure that the glass faces down to stop water from collecting inside the Modules and causing damage to exposed connectors.

### 3.5 Fire Safety

Consult your local authority for guidelines and requirements for building or structural fire safety.

For roof installations, Modules should be mounted over a fire resistant covering suitable for this application, with adequate ventilation between the Modules backsheet and the mounting surface.

Roof constructions and installations may affect the fire safety of building. Improper installation may create hazards in the event of a fire.

In order to maintain the fire class rating, the distance between the Modules frame surface (glass) and the roof surface shall be at least 10 cm.

Use appropriate components such as fuses, circuit breakers and grounding connectors as required by local authority.

Do not use Modules where flammable gases may be generated.



## 4. INSTALLATION CONDITION

### 4.1 Installation Position and Working Environment

LA SOLAR Modules are intended for use in terrestrial applications only—no for outer space use.

Modules must not be installed nor operated in areas where, salt, hail, snow, sand, dust, air pollution, chemically active vapors, acid rain, soot, etc., are excessive.

Please adopt appropriate measures to ensure the performance and safety of the Modules when they are installed or operated in the areas where produces heavy snow, extremely cold, strong wind ,or near the island or desert where is prone to produce salt fog, or near water.

Modules must be mounted on appropriate mounting structures positioned on suitable buildings, the ground, or other structures suitable for Modules (e.g. carports, building facades or PV trackers). Modules must not be mounted on moving vehicles of any kind.

Modules must not be installed in locations where they could be submerged in water.

The recommended ambient temperature should be within  $-20^{\circ}\text{C}$  ( $-4^{\circ}\text{F}$ ) to  $46^{\circ}\text{C}$  ( $115^{\circ}\text{F}$ ). The temperature limits are defined as the monthly average high and low of the installation site. The limit operating temperature should be  $-40^{\circ}\text{C}$  ( $-40^{\circ}\text{F}$ ) and  $85^{\circ}\text{C}$  ( $185^{\circ}\text{F}$ ).

Ensure Modules are not subject to wind or snow loads exceeding the maximum permissible loads.

The Modules should be installed in a location where there's no shading throughout the year. Ensure there's no obstacle to block light near the installation site.

Lightning protection is recommended for PV systems that are to be installed in locations with high probability of lightning strikes.

Do not use Modules near equipment or in locations where flammable gasses may be generated or collected.



LA SOLAR Modules must not be sited in locations where aggressive substances such as salt or salt-water, or any other type of corrosive agent, could affect the safety and/or performance of the Modules.

Galvanic corrosion can occur between the aluminum frame of the Modules and mounting or grounding hardware if such hardware is comprised of dissimilar metals. LA SOLAR recommends that only stainless steel and aluminum metal directly contact Modules in seaside installations to limit corrosion.

### 4.2 Tilt Angle Selection

The tilt angle of the Modules is measured between the surface of the Modules and a horizontal ground surface. The Modules generates maximum power output when it faces the sun directly.

In the northern hemisphere, Modules should typically face south, and in the southern hemisphere, Modules should typically face north.

For detailed information on the best installation angle, please refer to standard solar photovoltaic installation guides or consult a reputable solar installer or systems integrator.

In order to maintain corresponding fire rating, the angle should be not less than 5 in/ft (127 mm/305 mm) when Modules are installed on the rooftop.

Dust building up on the surface of the Modules can impair with Modules performance. LA SOLAR recommends installing the Modules with a tilt angle of at least 10 degrees, making it easier for dust to be washed off by rain.



## 5. MECHANICAL INSTALLATION

### 5.1 Conventional Requirement

Ensure the installation method and supporting system of Modules is strong enough to make the Modules to be able to withstand all the load conditions. The Installer must provide this guarantee. The installation supporting system must be tested by the third-party organization with the analysis ability of Static Mechanical, according to the local national or international standards such as DIN1055 or equivalent standards.

The Modules mounting structure must be made of durable, corrosion-resistant and UV-resistant material.

Modules must be securely attached to the mounting structure.

In regions with heavy snowfall in winter, select the height of the mounting system. So that the lowest edge of the Modules is not covered by snow for any length of time. In addition, ensure that the lowest portion of the Modules is placed high enough so that it is not shaded by plants or trees or damaged by flying sand.

When the Modules are supported parallel to the surface of the building wall or roof, a minimum clearance of 10 mm between the Modules frame and the surface of the wall or the roof is required to allow air to circulate behind the Modules and to prevent wiring damage.

Do not attempt to drill holes in the glass surface and the Modules frames of the Modules as this will void the warranty.

Before installing Modules on a roof, ensure that the roof construction is suitable. In addition, any roof penetration required to mount the Modules must be properly sealed to prevent leaks.

Observe the linear thermal expansion of the Modules frames (the recommended minimum distance between two Modules is 1 cm).



Always keep the backsheet of the panel free from foreign objects or structural elements, which could come into contact with the panel, especially when the panel is under mechanical load.

LA SOLAR Modules have a maximum static load on the back side of 2400 Pa (i.e. wind load) and a maximum static load on the front side of either 2400 Pa or 5400 Pa (i.e. wind and snow load), depending on the Modules type (please refer to Figure 4 for detailed installation method).

The mounting method must not result in the direct contact of dissimilar metals with the aluminum frame of the Modules that will result in galvanic corrosion. An addendum to UL Standard 1703 "Flat Plate Photovoltaic Modules and Panels" recommends metal combinations not exceed an electrochemical potential difference of 0.6 Volts.

LA SOLAR Modules can be mounted in landscape or portrait orientation.

### 5.2 Installation Methods

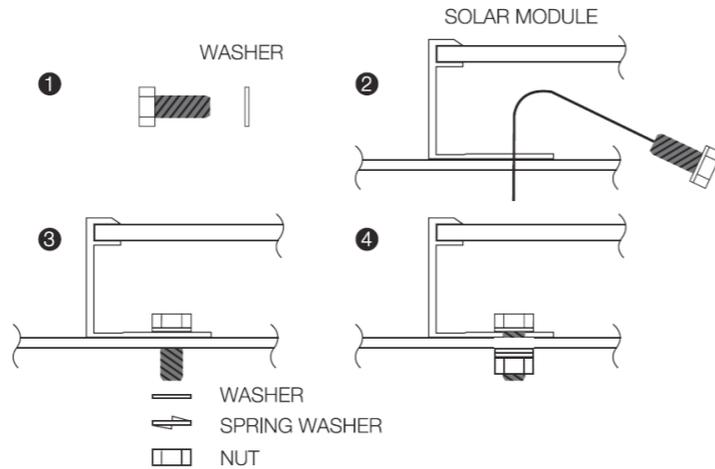
Modules can be installed on the frame using mounting holes, clamps or an insertion system. Modules must be installed according to the following examples. Not mounting the Modules according to these instructions may void the warranty.

#### 5.2.1 Modules installed with mounting holes

Modules should be bolted to support structures through mounting holes located in the frame's back flanges. Refer to what is shown in Figure 2 (Mounting Details).



**Figure 2** Mounting Details



For your reference, please use the components specified in below:

- |  |  |
|--|--|
| 1. Bolt<br>Material: Stainless Steel<br>Size and Length: M8*16mm | 2. Washer<br>Material: Stainless Steel<br>Size: M8 |
| 3. Spring Washer<br>Material: Stainless Steel<br>Size: M8        | 4. Nut<br>Material: Stainless Steel<br>Size: M8    |

Recommended torque is between 14N.m to 20N.m.

### 5.2.2 Modules installed with clamp

Modules should be mounted using specialized clamps as shown in Figure 3.

A) Modules should be attached on a supporting structure rail by metal clamps. It is recommended to use the clamps under the following condition or approved by system installation:

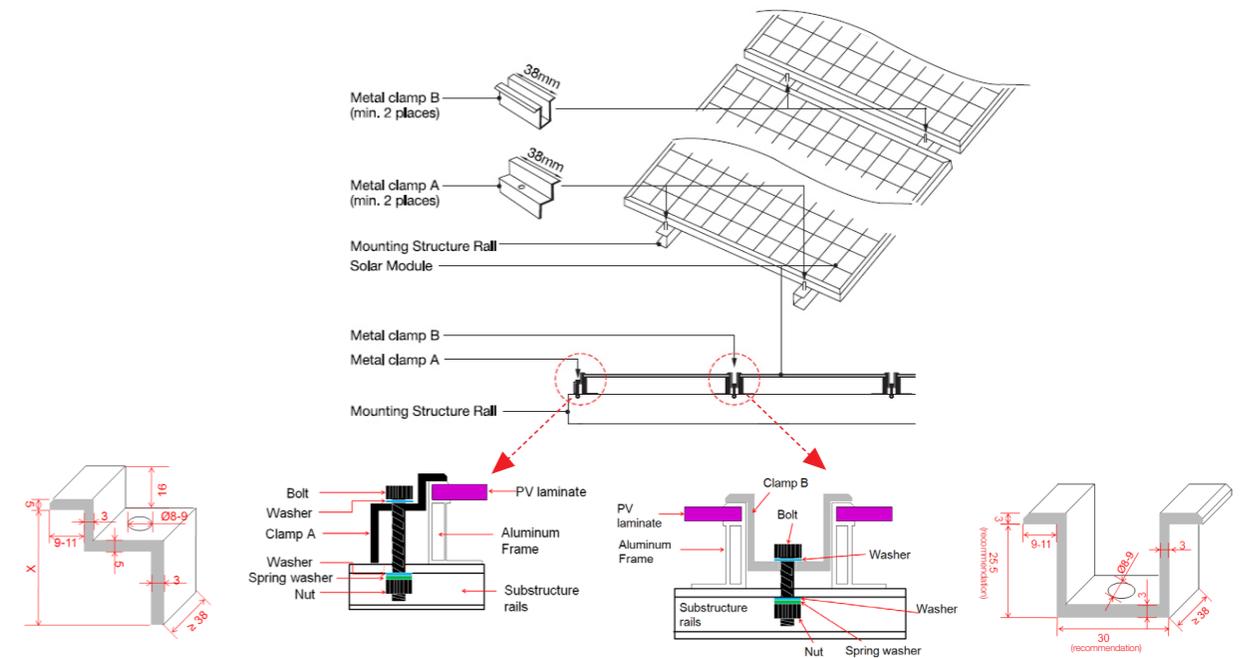


- Size:** No less than 38mm width
- Thickness:** No less than 3mm
- Material:** Aluminum Alloy
- Bolt:** M8

B) Recommended bolt torque range: 18N.m to 24N.m.

C) The Modules clamps must not contact the front glass or deform the frame in any way. Avoid shading effects from the Modules clamps. Drainage holes on the Modules frame must not be closed or obscured by the clamps.

**Figure 3:** Clamp Details (Units: mm)



Clamp A (X=height of Modules frame)

Clamp B



### 5.2.3 Description of the installation position

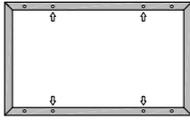
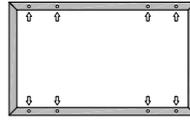
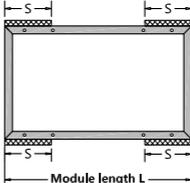
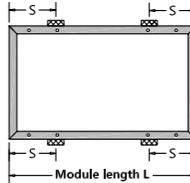
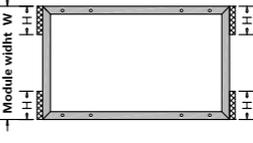
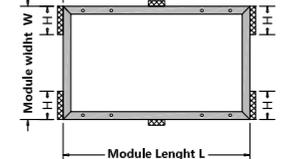
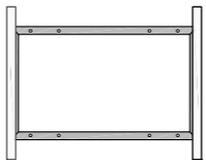
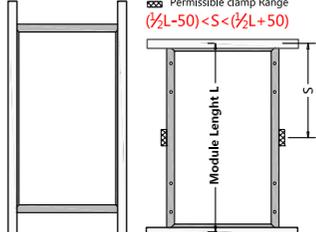
The following low/normal level of load conditions is applicable to the installation in most environment: the maximum static load on the back of the Modules is 2400 Pa (i.e. wind load), and the maximum static load on the front of the Modules is 2400 Pa (i.e. wind and snow load).

The higher level of load conditions is applicable to the installation in extreme environment: the maximum static load on the back of the Modules is 2400 Pa (i.e. wind load) and the maximum static load on the front of the Modules is 5400 Pa (i.e. wind and snow load), depending on the pressure level that it would endure according to IEC standard.

For the dynamic loads, such as wind, the safety factor needs to be increased by 3 times. It means that the maximum dynamic load is 800 Pa when the wind speed is less than 130 km/h.



Figure 4: Installation Methods

	Low/normal level of load condition (applies to most of the environmental conditions)	High level of load condition (applies to harsher environmental conditions such as storm, heavy snow, etc)
Mounting system	<p>◦ Mounting holes</p>  <p>Use four mounting holes</p>	<p>◦ Mounting holes</p>  <p>Use eight mounting holes</p>
Clamping system Attachment to the long frame	<p>☒ Permissible clamp Range <math>0 &lt; S &lt; \frac{1}{4}L</math></p>  <p>Module length L</p>	<p>☒ Permissible clamp Range <math>(\frac{1}{2}L - 50) &lt; S &lt; (\frac{1}{4}L + 50)</math></p>  <p>Module length L</p>
Clamping system Attachment to the short frame	<p>☒ Permissible clamp Range <math>0 &lt; H &lt; \frac{1}{4}W</math></p>  <p>Module width W</p>	<p>☒ Permissible clamp Range <math>0 &lt; H &lt; \frac{1}{4}W</math>    <math>(\frac{1}{2}L - 50) &lt; S &lt; (\frac{1}{2}L + 50)</math></p>  <p>Module width W</p> <p>Module Length L</p>
Insertion System		<p>☒ Permissible clamp Range <math>(\frac{1}{2}L - 50) &lt; S &lt; (\frac{1}{2}L + 50)</math></p>  <p>Module Length L</p>



## 6. ELECTRICAL INSTALLATION

### 6.1 Electrical Property

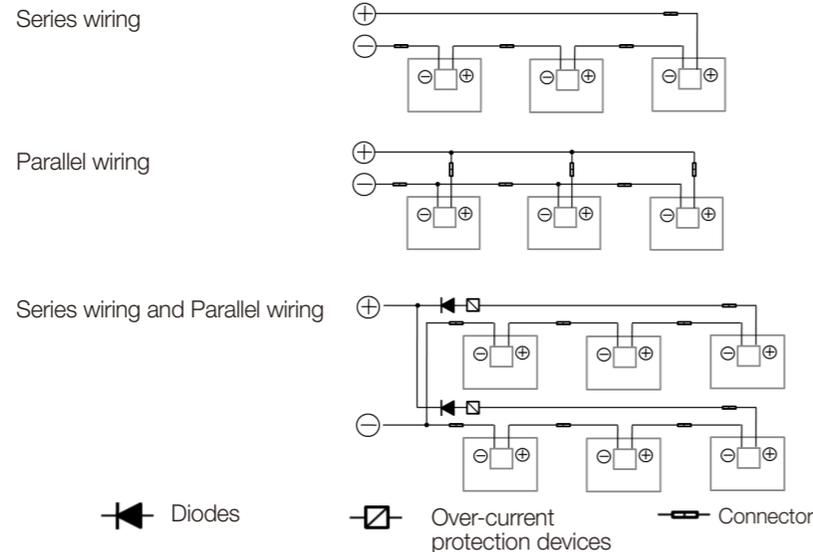
Rated electrical characteristics such as  $I_{sc}$ ,  $V_{oc}$  and  $P_{max}$  are measured within +/- 3% of measurement uncertainty at Standard Test Conditions. Standard Test Conditions: 1000 W/m<sup>2</sup> Irradiance, 25°C Cell Temperature and 1.5 Air Mass.

Under normal conditions, photovoltaic Modules may produce higher current and/or voltage than reported at Standard Test Conditions. Accordingly, the values of short circuit current,  $I_{sc}$ , and open circuit voltage,  $V_{oc}$ , marked on Modules should be multiplied by a factor of 1.25 when determining component voltage ratings, conductor capacities, fusing sizes, and size of controls connected to the Modules output.

Voltages are additive when Modules are connected directly in series, and Modules currents are additive when Modules are connected directly in parallel, as illustrated in Figure 5.

Modules with different electrical characteristics must not be connected directly in series.

**Figure5:** Electrical diagrams of series and parallel wiring



The maximum number of Modules that can be connected in a series string must be calculated in accordance with applicable regulations in such a way that the specified maximum system voltage (The maximum system voltage of LA SOLAR Modules is DC 1500V) of the Modules and all other electrical DC components will not be exceeded in open-circuit operation at the lowest temperature expected at the PV system location.

Correction factor for the open-circuit voltage can be calculated based on the following formula:  $C_{V_{oc}} = 1 - \beta_{V_{oc}} \times (25 - T)$ . T is the lowest expected ambient temperature at the system location.  $\beta$  (%/°C) is the temperature coefficient of the selected module  $V_{oc}$  (Refer to corresponding datasheet).

An appropriately rated over-current protection device must be used when the reverse current could exceed the value of the maximum fuse rating of the Modules. An over-current protection device is required for each series string if more than two series strings are connected in parallel.

### 6.2 Cables and Wiring

These junction boxes have been designed to be easily interconnected in series for their well-connected cable and the connector with IP68 protection grade.

Use field wiring with suitable cross-sectional areas that are approved for use at the maximum short-circuit current of the Modules. LA SOLAR recommends installers use only sunlight resistant cables qualified for direct current (DC) wiring in PV systems. The minimum wire size should be 4mm<sup>2</sup>.



Cables should be fixed to the mounting structure in such a way that mechanical damage of the cable and/or the Modules is avoided. Do not apply stress to the cables. For fixing, use appropriate means, such as sunlight resistant cable ties and/or wire management clips specifically designed to attach to the Modules frame. While the cables are sunlight resistant and waterproof, where possible, avoid direct sunlight exposure and water immersion of the cables.

## 6.3 Connectors

Keep connectors dry and clean, and ensure that connector caps are hand tight before connecting the Modules. Do not attempt to make an electrical connection with wet, soiled, or otherwise faulty connectors. Avoid sunlight exposure and water immersion of the connectors. Avoid allowing connectors to rest on the ground..

Faulty connections can result in arcs and electrical shock. Check that all electrical connections are securely fastened. Make sure that all locking connectors are fully engaged and locked.

## 6.4 Bypass Diodes

The junction boxes used with LA SOLAR Modules contain bypass diodes wired in parallel with the PV cell strings. In the case of partial shading, the diodes bypass the current generated by the non-shaded cells, thereby limiting Modules heating and performance losses. Bypass diodes are not over-current protection devices.

Bypass diodes divert current from the cell strings in the event of partial shading. See Figure 7 for a diagram showing how the cell strings are electrically connected with the diodes.

In the event of a known or suspected diode failure, installers or maintenance providers should contact LA SOLAR. Never attempt to open the junction box by yourself.



## 7. GROUNDING

LA SOLAR Modules use an anodic oxidized aluminum frame to resist corrosion. So the frame of Modules must be connected to the equipment grounding conductor to prevent thunder and static injury.

The grounding device must fully contact with the inside of the aluminum alloy, and must penetrate the surface of the frame oxidation film.

Please don't drill any additional grounding hole on the frame of the Modules, otherwise LA SOLAR expressly disclaim liability for invalidness of the warranty.

**For optimal performance, LA SOLAR recommend the DC cathode of the Modules array is connected to ground, Failure to comply with this requirement may reduce the performance of the system.**

The grounding method must not result in direct contact of dissimilar metals with the aluminum frame of the Modules that will result in galvanic corrosion. An addendum to UL Standard 1703 "Flat Plate Photovoltaic Modules and Panels" recommends metal combinations not exceed an electrochemical potential difference of 0.6 Volts.

The frame rails have pre-drilled holes marked with a grounding sign. These holes should be used for grounding purposes and must not be used for mounting the Modules.

The following grounding methods are available.

### 7.1 Grounding by Using Grounded Clamp

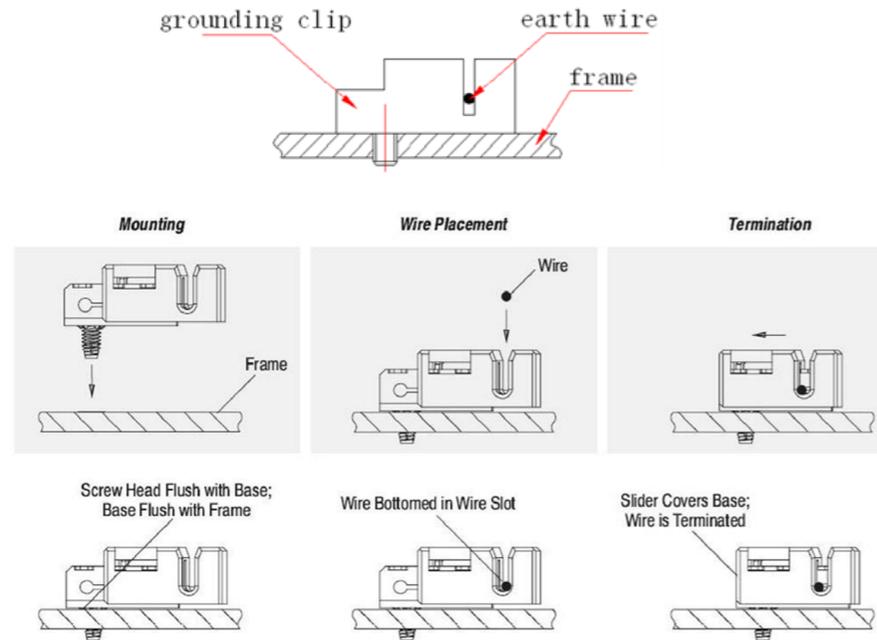
There is a grounding hole with 4.2 mm diameter on the edge side closer to the middle of the back frame of the Modules. The middle line of the grounding mark is overlapped with the grounding hole, and the direction is same as the longer frame.

The grounding between Modules must be approved by qualified electrician. And the grounding device must be produced by qualified electrical manufacture. The recommended twist torque value is 2.3 Nm. A copper core in size of 12 AWG can be used as grounding clamp. The copper wire should not be compressed during the installation.



**Figure 6:** Installation Methods

Note: The figure above is using TYCO. 1954381-1 (recommended)



## 7.2 Grounding by Using Unused Grounding Hole

The existing grounding holes which have not been used can be used for grounding.

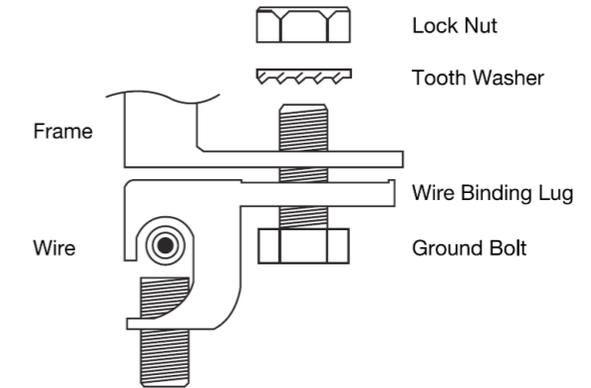
- Direct the grounding clamp to the mounting hole on the frame. Thread the grounding clamp and the frame with grounding bolt.
- Put the toothed gasket into the other side, then tighten and lock the nut. The recommended torque of locking the nut is 2.0 N•M~2.2 N•M.



C) Thread the grounding clamp with grounding wire. The material and size of grounding wire should meet the relevant requirements of the national, regional and local rule, law and standard.

D) Finish the mounting with tightening the binding bolt of the grounding wire.

**Figure 7:** Installation Methods



## 7.3 Additional Third-party Grounding Devices

LA SOLAR Modules can be grounded using third party grounding devices so long as they are certified for grounding Modules and the devices are installed according to the manufacturer's specified instructions



## 8. OPERATION AND MAINTENANCE

It is required to perform regular inspection and maintenance of the Modules, especially within warranty scope. It is the user's responsibility to report to the supplier regarding the damages found within 2 weeks.

### 8.1 Cleaning

The dust accumulated on the front transparent substrate may reduce the power output, and may even cause regional hot-spot effect. The industrial effluents or bird drops may be serious, and the extent of the severity depends on the transparency of the foreign objects. It's usually not dangerous for the accumulated dust to reduce the sunshine, because the light intensity is still homogeneous and the power reduction usually is not usually obvious.

When Modules are working, there should not be environmental influence factors to cast shadows and cover part or even all of the Modules, such as other Modules, system support, bird drops and a lot of dust, clay or plant and so on, these may distinctly reduce the power output. LA SOLAR advises that there should be no obstructed object over the Modules surface at any time.

The cleaning frequency depends on the accumulating frequency of the fouling. In many instances the front surfaces of the Modules will be cleaned with the rain, and we can decrease the cleaning frequency. It is recommended to wipe the glass surface with a wet sponge or soft cloth. Please do not clean the glass with a cleaning agent which contains acid or alkali.

### 8.2 Visual Inspection of Modules

Inspect the Modules visually to find whether there are appearance defects, the following three types need particularly special attention::

A) Whether the glass is broken;



B) Corrosion along the cells' bus-bar.

The corrosion is caused by the dampness infiltrated into the Modules because that the surface encapsulation materials are damaged during the installation or transportation.

C) Whether there is burning vestige on the backsheet.

### 8.3 Inspection of Connector and Cable

It's recommended to implement the following preventive maintenance every 6 months:

A) Check the encapsulation of the connector with the cable.

B) Check the taping of the junction box.



# PRODUCT SUPPLEMENT

## 1 Electrical Characteristics

The electrical characteristics are within +/-3% of the indicated values of Isc, Voc, and Pmax under Standard Test Conditions (irradiance of 1000 W/m<sup>2</sup>, AM 1.5 spectrum, and a cell temperature of 25°C).

Series	Max Power at STC (Pmax)	Open Circuit Voltage (Voc)	Max Power Voltage (Vmp)	Short Circuit Current (Isc)	Max Power Current (Imp)	Module Efficiency	Max System Voltage	Max Series fuse Rating	Temperature Coefficient of Isc (αIsc)	Temperature Coefficient of Voc (βIsc)	Temperature Coefficient of Pmp (γIsc)	Overall Dimension	Weight
	[W]	[V]	[V]	[A]	[A]	[%]	[V]	[A]	[%/ ]	[%/ ]	[%/ ]	[mm]	[Kg]
LS380-400M(72)	380	48.7	39.7	10.04	9.57	19.16	1500	15	0.04	-0.28	-0.37	1980×1002×35mm	21
	385	48.9	40.0	10.11	9.63	19.42							
	390	49.0	40.3	10.16	9.68	19.67							
	395	49.2	40.6	10.21	9.73	19.92							
	400	49.5	40.9	10.26	9.78	20.17							
LS400-430M(144)	400	48.60	40.45	10.50	9.90	19.9	1500	15	0.04	-0.28	-0.37	2008×1002×35mm	23
	405	48.75	40.55	10.60	10.00	20.2							
	410	48.90	40.65	10.70	10.10	20.4							
	415	49.00	40.70	10.80	10.20	20.7							
	420	49.10	40.80	10.90	10.30	20.9							
	425	49.20	40.90	11.00	10.40	21.2							
LS430-450M(166)	430	49.20	40.60	11.19	10.60	19.5	1500	20	0.04	-0.28	-0.37	2108×1048×40mm	24
	435	49.40	40.80	11.26	10.67	19.7							
	440	49.60	41.00	11.33	10.74	19.9							
	445	49.80	41.20	11.40	10.81	20.1							
	450	50.00	41.40	11.47	10.88	20.1							



